

**6836F5N (HIGH VOLTAGE)  
F7 INVERTER (440/380)**

CONSTANT	VALUE	CONSTANT	VALUE
A1-00	0	E1-10	20/16 Note 5
A1-01	2	E2-01	Note 1
A1-02	0	H1-02	1A
A1-03	Note 2	H1-04	7
B1-01	1	H1-05	A
B1-02	1	H2-01	E
B1-03	0	H2-02	5
C1-01	112.0	H2-03	F
C1-02	20	H3-12	.5
C1-03	180	L1-01	0
C1-04	120	L2-01	2
C1-05	80	L3-01	0
C1-06	120	L3-02	120
C2-01	1.0	L3-03	100
C6-01	1	L3-04	0
C6-02	3	L3-05	0
E1-01	460/400 Note 4	L3-06	120
E1-03	F	L4-01	130
E1-04	170	L4-02	0
E1-05	460/400 Note 4	L8-05	0
E1-06	60	L8-07	0
E1-07	3	L8-18	0
E1-08	34/27 Note 5		
E1-09	1.5		

Note 1: Enter Ampere rating of inverter

Note 2: 2220 is initialize - otherwise 0

Note 3: For voltages 380V-415V wire motor for 380V  
For voltages 416V-480V wire motor for 480V

Note 4: If machine is for 380 you still must put in 400

Note 5: Motor wired for 480V / motor wired for 380V

Release Date: September 13, 2011

Revision D